

## Mold-Wearparts

### Our speciality

- interchangeable profiled tamper shoes for kerbstone- and flowerbedmolds
- wearplates for vibrating table and wearledges
- quickchange moldtop plates
- quickchange mold cavity walls
- quickchange coreassemblies
- quickchange hollowblockshoes
- mold-wearparts for American blockmachines (Besser/Columbia/Fleming etc.)

- hardness:  
standard: 64° HRC, on request up to 900° Vickers
- depth of hardness up to 3,5 mm possible

## Folk Services - worldwide flexible + powerful

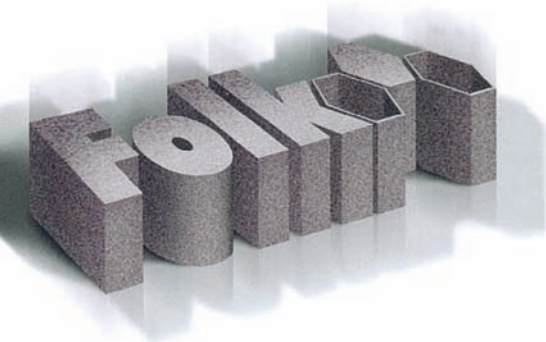
- new design and patents for special products
- assistance in concrete block production
- consulting in special equipment and supply
- repairing and reconditioning of molds
- advice / know-how - in repairing at customers side
- designing and supply of complete concrete block production plants
- supply of second-hand concrete block production plants
- dismantling / installation of second-hand plants
- supply of 2nd-hand concrete mixing plants
- supply of 2nd-hand truck mixers, trailers with cranes etc.
- supply of 2nd-hand wheelloaders, bulldozers etc.
- supply of 2nd-hand crushing plants
- spareparts- and wearparts-service



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# The mold makes the stone





## Kerbstonemold

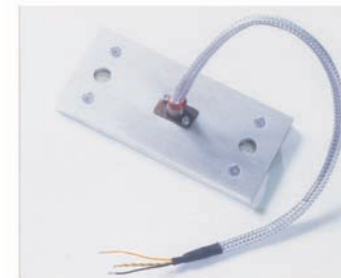
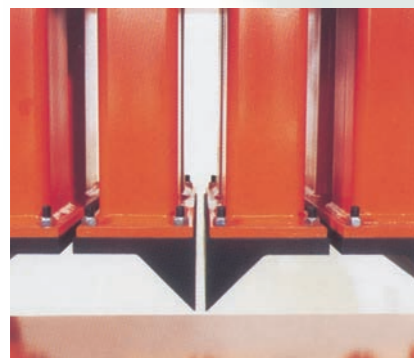
- all wearparts are made from steelalloy - specially modified for that operation
- hardness up to 900° Vickers is possible „resulting in perfect fitting to any type of blockmachine“  
=> maximum life expectation
- profiled tampershoes are exclusively made from solid steel additionally hardened and are interchangeable

### Specialities:

- mold dividingplates can be made interchangeable
- moldcavities - can be detachable for making half kerbstones and Radius kerbs
- molds provided with hydraulically operated cavity walls can go for maximum capacity because of special design

**PRECISION AND MAXIMUM MOLD LIFE IS CONFIRMED**

**THE MOLD MAKES THE STONE**



Heated shoes system for „speed up production“

## High Tech Paving Block Mold „F2000“

The moldgeneration „F2000“ is provided with high tech „AFSS Hardness“ in connection with our modified steelalloy to reach appr. 64° HRC and a depth of hardness of 1,5 mm. The basis of cavity walls still remains flexible while the outer face is hardened at maximum.

**Speciality:** Depth of hardness up to 3,5 mm is possible

- shoes are hardened allaround
- quickchange for making edge-, end- and starting blocks without readjustment

**This is a must** when molds with „QUICKCHANGE DEVICE“ are in production

- mold parts subject to be fixed to machine are perfectly plained to ensure precise mold alignment  
=> troublefree moldchange

### Speciality:

- moldinserts of bolted version for easy replacement
- heated shoes system for „speed up production“

**THE MOLD MAKES THE STONE**

