

Mold-Wearparts

Our speciality

- interchangeable profiled tamper shoes for kerbstone- and flowerbedmolds
- wearplates for vibrating table and wearledges
- quickchange moldtop plates
- quickchange mold cavity walls
- quickchange coreassemblies
- quickchange hollowblockshoes
- mold-wearparts for American blockmachines (Besser/Columbia/Fleming etc.)

- hardness:
- standard: 64° HRC, on request up to 900° Vickers
- depth of hardness up to 3,5 mm possible

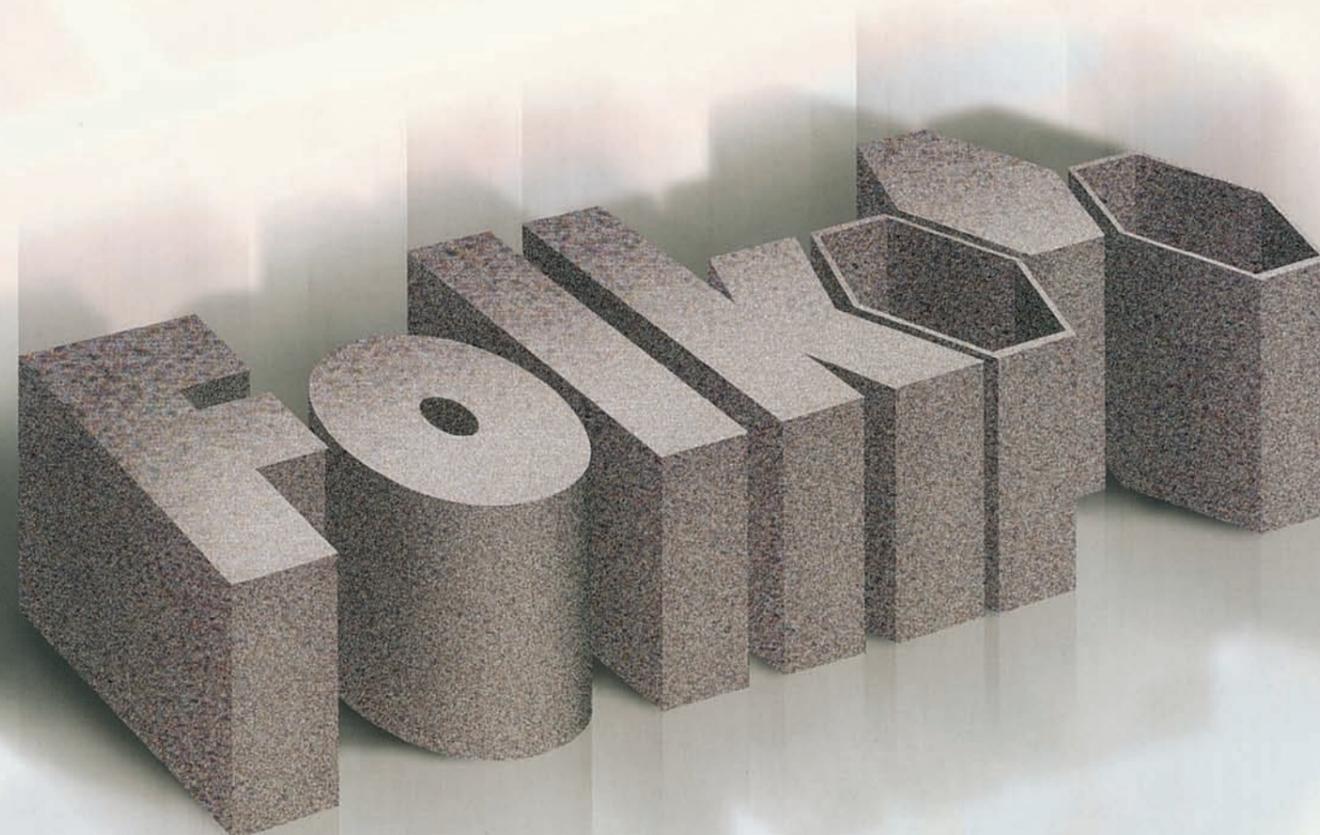
Folk Services - worldwide flexible + powerful

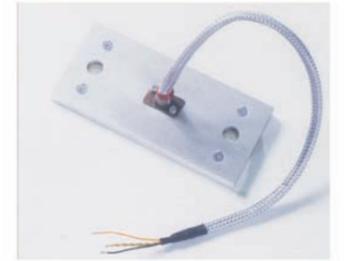
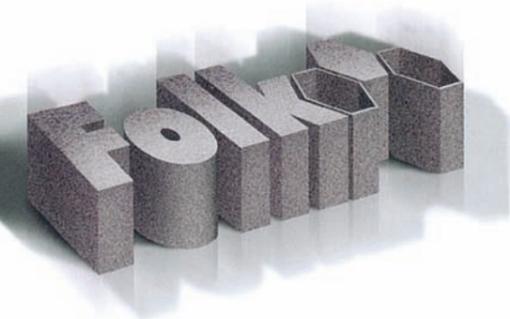
- new design and patents for special products
- assistance in concrete block production
- consulting in special equipment and supply
- repairing and reconditioning of molds
- advice / know-how - in repairing at customers side
- designing and supply of complete concrete block production plants
- supply of second-hand concrete block production plants
- dismantling / installation of second-hand plants
- supply of 2nd-hand concrete mixing plants
- supply of 2nd-hand truck mixers, trailers with cranes etc.
- supply of 2nd-hand wheelloaders, bulldozers etc.
- supply of 2nd-hand crushing plants
- spareparts- and wearparts-service



Adam Folk GmbH
 Breitenstrasse 12 - D-89601 Schelklingen
 Tel.: +49 (0) 7394 3021 - Fax: +49 (0) 7394 3023
 E-mail: info@folk-gmbh.de - www.folk-gmbh.de

The mold makes the stone





Heated shoes system for „speed up production“

Kerbstonemold

- all wearparts are made from steelalloy - specially modified for that operation
- hardness up to 900° Vickers is possible „resulting in perfect fitting to any type of blockmachine“ => maximum life expectation
- profiled tampershoes are exclusively made from solid steel additionally hardened and are interchangeable

Specialities:

- mold dividingplates can be made interchangeable
- moldcavities - can be detachable for making half kerbstones and Radius kerbs
- molds provided with hydraulically operated cavity walls can go for maximum capacity because of special design

PRECISION AND MAXIMUM MOLD LIFE IS CONFIRMED

THE MOLD MAKES THE STONE



High Tech Paving Block Mold „F2000“

The moldgeneration „F2000“ is provided with high tech „AFSS Hardness“ in connection with our modified steelalloy to reach appr. 64° HRC and a depth of hardness of 1,5 mm. The basis of cavity walls still remains flexible while the outer face is hardened at maximum.

Speciality: Depth of hardness up to 3,5 mm is possible

- shoes are hardened allaround
- quickchange for making edge-, end- and starting blocks without readjustment

This is a must when molds with „QUICKCHANGE DEVICE“ are in production

- mold parts subject to be fixed to machine are perfectly plained to ensure precise mold alignment => troublefree moldchange

Speciality:

- moldinserts of bolted version for easy replacement
- heated shoes system for „speed up production“

THE MOLD MAKES THE STONE

